GOVERNMENT OF THE PUNJAB TECHNICAL EDUCATION & VOCATIONAL TRAINING AUTHORITY



CURRICULUM FOR

HEATING VENTILATION AIR CONDITIONING & REFRIGERATION

(6 – Months Course)
Revised April 2016

APPROVED

Date: 7-4-16

Sign:

CURRICULUM SECTION
ACADEMICS DEPARTMENT

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TRAINING OBJECTIVES

This curriculum of six months duration is developed keeping in view the local job market demand by more focusing on practical training along with necessarily required theoretical knowledge.

There, the trained & skillful persons play a vital role in the modern era of the growth because of the increase of technological development all over the world.

This curriculum covers the major topics of work safety, fundamentals of electricity & refrigeration, measuring instruments used for electricity, pressure and Temperature. Installation, operation, troubleshooting, repairing & maintenance of domestic and small commercial refrigeration and air conditioning units along with work ethics in order to produce the honest and skillful workforce to meet the present & future demands of the market.

CURRICULUM SALIENT

Entry Level

Middle preferably Matric

Duration of course

06 - Months

Total Training Hours

800 Contact Hours

Training Methodology

Practical

80%

: Theory

20%

Medium of Instruction

Urdu / English



SKILL COMPETENCY DETAILS

On successful completion of the course, the trainee must be able to:

- 1. Apply work safety.
- 2. Select, use, clean, maintain and store the hand tools properly.
- 3. Adjust, use, read, clean and store the electricity, pressure and temperature measuring equipment accurately.
- 4. Adjust, use and maintain the gas welding equipment.
- 5. Carry out copper piping operation (cutting, reaming, bending, swaging, flaring, soldering, brazing etc.)
- 6. Carry out electrical wiring of refrigeration and air conditioning equipment.
- 7. Install, operate, troubleshoot, repair, service and maintain the domestic and small commercial refrigeration and air conditioning units especially as under.
 - Refrigerators (Direct Cool & Non Frost)
 - Electric Water Cooler & Deep Freezers
 - Domestic Air conditioners (window type)
 - Split Air conditioners
 - Split Air conditioners (DC Inverter)

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KNOWLEDGE PROFICIENCY DETAILS

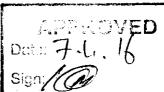
On successful completion of this course, the trainee must be able to: -

- 1. Understand the work safety
- 2. Identify and describe the function of HVACR technician's tools and equipment as well as electricity, pressure and temperature measuring equipment
- 3. Express the fundamentals of electricity
- 4. Express the electrical circuits and their properties
- 5. Describe the capacitor (running, starting and fan capacitor)
- 6. Describe the transformers
- 7. Explain the fundamentals of refrigeration & refrigeration cycle
- 8. Explain the compressor
- 9. Define the condenser
- 10. Define the refrigerant controls
- 11. Define the evaporators
- 12. Define the fans & ducts
- 13. Describe the refrigerants (CFC / HCFC / HFC)
- 14. Describe the Basic theory, symbols, characteristics and working principles of:
 - Over loads
 - Relays
 - Thermostat
 - Capacitors
 - Selector switches
- 15. Describe laws of refrigeration
- 16. Define the air conditioning and working principle of air-conditioner
- 17. Express the basic working principles of split air-conditioner
- 18. Explain the fault-finding and troubleshooting techniques of refrigeration and air conditioning units

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SCHEME OF STUDIES Heating Ventilation Air-Conditioning & Refrigeration (6 - Months Course)

S. No.	Main Topics	Theory Hours	Practical Hours	Total Hours
1.	Workshop Practice	10	70	80
2.	Measuring & Pipe Fitting	8	40	48
3.	Welding	10	40	50
4.	Basic electricity	11	45	56
5.	Electric Motor, transformer& capacitor	8	40	48
6.	Fundamental of Refrigeration	15	60	75
7.	Refrigeration Cycle	20	145	165
8.	Air Conditioning	18	120	138
9.	Technical Mathematics	10	- -	10
10.	Technical Drawing	10	-	10
11.	I.T Fundamentals	8	32	40
12.	Functional English	16	64	80
	Total	144	656	800



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<u>DETAIL OF COURSE CONTENTS</u> Heat Ventilation Air-Conditioning & Refrigeration

(6- Months Course)

Sr. No.			Detail of Topics	Theory Hours	Practical Hours
1.	Worl	kshop P	ractice	10	70
	1.1.	Introd	uction (Workshop, Work Place,	İ	
İ		Tools)		
		1.1.1.	Order of workplace		
		1.1.2.	Introduction of general tools used in		
			the metal workshop, their care and		
			proper use	į	
		1.1.3.	Safety precautions		
	1.2.	Measu	ring (General Introduction)	ļ	
		1.2.1.	Importance of measuring		
		1.2.2.	Accuracy of measuring		
		1.2.3.	Linear measuring (steel rules,		
			micrometer, vernier calipers)		
		1.2.4.	Types of Measuring Tools	,	
'		1.2.5.	Care & Maintenance of Measuring		
			tools		
	1.3.	Markin	ng		
		1.3.1.	Purpose of marking		
		1.3.2.	Common marking tools (scriber, steel	ĺ	
			rule, & centre punch)		
	1.4.	Filing			
		1.4.1.	Process of filing		
		1.4.2.	Types of files with regards to cut and		
			shape		
	1.5.	Sawing	9		
		1.5.1.	Cutting principle (rake angle)		
		1.5.2.	The saw blade (pitch of teeth, setting		
			of teeth and tightening the blade)		

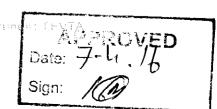
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	1.6.	Drilling	J	
		1.6.1.	Drilling of holes (effect of movements	
			of the drill, cutting process)	
		1.6.2.	Main parts of drill (their name and	
			function)	
		1.6.3.	Clamping and removing of twist drills	
		1.6.4.	Drilling faults	
	1.7.	Reamir	ng	
		1.7.1.	Purpose and process of reaming	
		1.7.2.	Types of reamers	
	1.8.	Counte	er Sinking and Counter boring	
		1.8.1.	Counter sinking tools, purpose and	
			procedure	
		1.8.2.	Size / No. of Counter bore	
	1.9.	Filing E	Exercise – I	
		1.9.1.	Filing of Channel	
	1.10.	Markin	g Exercise	
		1.10.1.	Flat Filing	
		1.10.2.	Marking	
		1.10.3.	Centre Punching	
	1.11.	Filing 6	Exercise – II	
		1.11.1.	Flat Filing	
		1.11.2.	Square Filing	
1	1.12.	Sawing	g Exercise	
			Sawing and Square Filing within size	
	1.13.	Sheet I	Metal Box – I	
		1.13.1.		
			Marking	
			Shearing	
:	1.14.	-	g Exercise	
			Marking	
			Center Punching	
		1.14.3.	Drilling	

		1.14.4. De burring		
2.	Meas	uring, Pipe Fitting	•	
	2.1.	Purpose of measuring	8	40
	2.2.	Measuring by steel rule, vernier calipers		
	2.3.	.3. Use of micrometer, standard wire gauge		
	2.4.	Units of length and angle		
	2.5.	Marking		
		2.5.1. Marking Tools		
		2.5.2. Method of marking		
	2.6.	Cutting		
		2.6.1. Cutting Principles		
		2.6.2. Types of chisels and hand shears and		
		their use		
	2.7.	Pipe Fitting		
		2.7.1. Types of Pipes and material		
		2.7.2. Pipe wrenches and dies		
		2.7.3. Types of pipe fitting, cutting and		
		threading		
	2.8.	Use of hand tools and safety precautions		
	2.9.	Purpose of measuring		
	2.10.	Accuracy of measuring		
	2.11.	Measuring with steel rule, standard wire gauge		
		and micrometer		
	2.12.	Use of marking tools		
	2.13.	Methods of marking		
	2.14.	Use of chisels and hand shears		
	2.15.	Types of files		
	2.16.	Use of File (Cuts and shapes)		
	2.17.	Cutting and notches of pipe		
	2.18.	Types of pipe and materials		
	2.19.	Use of pipes wrenches and dies		
		2.19.1. Making of pipe fitting, cutting and		
		threading		

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3.	Welding			
	3.1. Introd	uction of welding	10	40
	3.2. Weldi	ng Tools and Equipments		
	3.3. Types	of welding (Arc and gas welding)		
	3.4. Introd	luction of gases used in gas welding		
	3.5. T ypes	s of flames		
	3.6. Prepa	ration of flames		
	3.7. Joinir	ng of copper tubes of equal and unequal		
	sizes	with gas welding		
4.	Basic Elect	ricity & Electronics	·	
	4.1 Basic El	lectricity	11	45
	4.1.1	Introduction of Electricity		
	4.1.2	Structure of Atom and their particles		
	4.1.3	Definition of Electric Current,		
	4.1.4 Types of Current			
	4.1.5 Conductors, Semi conductors and			
	insu	lators		
	4.1.6 First aid and treatment for electric			
	shoo	ck .		
	4.1.7	Circuits		
	4.1.8	Introduction of current, volt and		
	resis	stance and their units		
	4.1.9	Ohm's law		
	4.1.10	Resistance depends on, material,		
	leng	th, cross section area and temperature		
	4.1.11	Series circuit, parallel circuit		
	4.1.12	Series and parallel circuit		
		Power and Energy		
	4.2 Basic E			
		troduction of Electronics.		
	ļ	arbon Resistance.		
		olor Coding of Resistance		
	4.2.4 Di	ode.		



	4.2.5 Bri	dge Rectifier		
	4.2.6 Lig	ht Emitting Diode		
	4.3 Semi Co	nductor		
	4.3.1 N-	Type semi conductor.		
	4.3.2 P-			
	4.4 Transist			
	4.4.1 P-I			
	4.4.2	N-P-N Transistor		
	4.5 Use of A	Ampere meter		
	4.6 Use of v	oltmeter		
	4.7 Use of r	nultimeter		
	4.8 Use of v	vatt meter		
	4.9 Measuri	ng of power by different method		
	4.10 Use of c	clamp on ammeter		
	4.11 Making	series connection, parallel and series,		
	parallel	connection.		
	4.12 Checkin	g of Carbon Resistance		
	4.13 Checkin			
	4.14 Checkin	g of Semi Conductor		
	4.15 Checkin	g of Transistor		
	4.16 Checkin	g of Capacitor		
5.	Electric Mot	or, Transformer and Capacitor		
	5.1 Electric I	Motor	8	40
	5.1.1	Definition		
	5.1.2	Types of AC / DC Motor	·	
	5.1.3	Construction of AC Motor		
	5.1.4	Single Phase Motor (AC)		
	5.1.5	Kinds of single phase motor		
	5.1.6	Split phase induction motor		
	5.1.7	Capacitor start motor		
	5.1.8	Capacitor start and run motor		
	5.1.9	Shaded pole motor		
	5.1.10	Introduction of three phase motor		

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	5.1.11	Opening and assembling of AC single	-	
	5.1.12	chase motor		
		Complete the wiring diagram of split		
		phase induction motor		
	5.1.13	Making connection of capacitor start		
	motor			
	,	5.1.14 Making connection of capacitor start		
!		capacitor run motor		
	5.1.15			
	5.1.16	Use of shop down, step up and Auto		
		Transformer		
		nsformer		
	5.2.1	Construction of transformer		
	5.2.2	Types of transformer		
	5.2.3	Measuring of transformer output		
	5.2. 4	Methods of capacitors checking		
	5.3 Cap	pacitor		
	5.3.1	Electric Field		
	5.3.2	Die Electric		
	5.3.3	Capacitance		
	5.3.4	Types of capacitor		
	5.3.5	Capacitors connection in series and		
	F	parallel		
	5.3.6	Checking of capacitor with multimeter		
	5.3.7	Checking of capacitor with series test		
		board		
	5.3.8	Use of capacitor analyzer		
6.	6 Fun	damentals of Refrigeration		
	6.1 Intro	oduction of refrigeration	15	60
	6.2 Definition of refrigeration			
	6.3 Sco	pe of refrigeration		
	6. 4 Typ	es of refrigeration		
	6.5 Med	chanical refrigeration		
	l		l	l

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	6.6 Heat			
	6.6.1	Definition of heat		1
	6.6.2	Sensible heat		
	6.6.3	Latent heat		
	6.6.4	Units of heat		
	6.6.5	Heat transfer methods		
	6.7 Tempera	ture		
:	6.7.1	Definition and measurement of		
		temperature	ļ	
	6.7.2	Absolute zero temperature		
	6.7.3	Temperature scales and its		
		measurement.		<u> </u>
	6.8 Pressure	•		
	6.8.1	Definition and measurement devices		
	6.8.2	Atmospheric, gauge and absolute		
		pressure		
	6.8.3	Vacuum , temperature		į
	6.8.4	Dalton law of partial pressure		
	6.8.5	Pascal's law		
	6.8.6	Boyle's law		
	6.8.7	Charles law		
	6.8.8	Gas Law		
	6.9 Introduct	ion of Brass Fitting		
	6.10	Introduction of Copper Fitting and		
	Copper F	Pipe sìzing.		
	6.11	Flaring of copper Tube	:	
	6.12	Use of Flaring and swaging Tools.		
	6.13	Swaging of Copper Tube.		
	6.14	Use of Bending Tools (Spring Type and		
	lever Typ	pe Bender).		
	6.15	Bending of Tube.		
	6.16	Cutting of Capillary Tube and sizing.		
7.	7 Refriger	ation Cycle		

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7.1 Principles of refrigeration.	20	145
7.1.1 Laws of thermodynamics.		
7.1.2 Laws of refrigeration.		j
7.1.3 Basic mechanical refrigeration cycle.		
7.2 Compressor		
7.2.1 Definition of compressor.		
7.2.2 Types of compressor.		
7.2.3 Reciprocating compressor and its parts		ļ. 1
7.2.4 Rotary compressor and its parts.		
7.2.5 Centrifugal comp and screw type comp		
7.2.6 Opening of sealed type compressor		
7.2.7 Identification of compressor parts		
(reciprocating type, rotary type and		
screw type compressor)		
7.2.8 Overhauling and assembling of		
reciprocating compressor		
7.2.9 Overhauling and assembling of rotary		
type compressor		
7.2.10 Overhauling and assembling of screw		
type compressor		
7.2.11 Introduction and identification of		
centrifugal compressor		
7.2.12 Making of gas kit / head plate and		
valve plate		
7.2.13 Air gap adjustment / Rotor and stator		
7.2.14 Checking of terminals (compressors		
and motor)		
7.3 Condenser		
7.3.1 Definition		
7.3.2 Types of condenser		
7.3.3 Servicing of air and water cooled		
condenser.		
7.3.4 Servicing of evaporative air and water		

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cooled condenser		41		llation
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7.4 Refrigerant control

- 7.4.1 Definition
- 7.4.2 Types of refrigerant control
- 7.4.3 Automatic Expansion Value (AEV),
 Thermostatic Expansion Valve (TEV)
- 7.4.4 Capillary tube,
- 7.4.5 Low side Float Valve and High Side Float Valve

7.5 Evaporator

- 7.5.1 Definition
- 7.5.2 Types of Evaporators according to construction
- 7.5.3 Types of evaporators according to temp.
- 7.5.4 Servicing and installation of electric water cooler & air cooled evaporator
- 7.5.5 Installation of electric water cooler

7.6 Relays

- 7.6.1 Identification of current relay and its checking.
- 7.6.2 Checking of electronic relay.
- 7.6.3 Checking of hot wire relay
- 7.6.4 Checking of potential relay
- 7.6.5 Identification, Definition and checking of over load.

7.7 Thermostat.

7.7.1 Purpose of thermostat and its checking

7.8 Pressure switches

7.8.1 Description, identification and checking of pressure switches

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7.9 Water cooler

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		7.9.1 Function of water cooler and its		
		electric wiring.		
	7.10	Refrigerator & Deep Freezer		
	7	7.10.1 Electric wiring of direct cool		
		refrigerator, Non frost refrigerator		
	7	7.10.2 Electric wiring of deep freezer and		
		water cooler.	ł	
	7.11	Gauges	,	
		7.11.1 Use of gauge manifold		
		7.11.2 Gas charging		
		7.11.3 Leak testing, vacuuming of		
		refrigerator		
		7.11.4 Gas charging of refrigerator		
		7.11.5 Gas charging of deep freezer		
	7.12	Lubricants		
		7.12.1 Lubricants and its types.		
		7.12.2 Oil charging		
	7.13	Troubleshooting of refrigerator		
	7.14	Troubleshooting of deep freezer		
	7.15	Troubleshooting of non frost		
	refri	geration		
	7.16	Checking of compressor efficiency		
	7.17	Introduction and making of star delta		
	coni	nection (3 phase motor)		
	7.18	Checking & installation of defrost timer		
	7.19	Pump down the refrigeration	i	
	7.20	Use of thermometer		
8.	8 Air	Conditioning		
	8.1 Fun	damental of Air Conditioning	18	120
	8.1.1	Definition		
	8.1.2	Types of Air conditioning		
	8.1.3	Scope of Air conditioning		
	8.1.4	Psychometric properties of Air		-

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	8.1.5	Wet Bulb Te	mp, Dry Bulb Temp, Dew		
		Point Temp,	Absolute / Relative		
		Humidity			ļ
	8.1.6	Electric Wiri	ng of window type AC	ļ	
	8.1.7	Electric Wiri	ng of Split AC		
	8.1.8	Installation	of Window AC		
	8.1.9	Installation	of Split AC		
!	8.1.10	Gas chargin	ng of Window AC		
	8.1.11	Gas chargir	ng of split AC		
	8.1.12	Recovery of	f Refrigerant from a Unit		
	8.1.13	Reclaiming	of Refrigerant		
	8.1.14	Recycling o	f Refrigerant	i.	
	8.1.15	Retrofitting			
	8.1.16	Introduction	of ducts		
	8.1.17	Introduction	and installation of Air Filter		
	8.1.18	Troublesho	oting of Window AC		
	8.1.19	9 Troublesho	oting of Split AC		
	8.1.20	O Introduction	of Auto Mobile Air		
		Conditioning)		
	8.1.2	1 Introduction	n of valves		
	8.1.22	2 Solenoid Va	alve		
	8.1.23	3 Hand Expa	nsion valve		
	8.1.24	4 Service Val	ve		
	8.1.2	5 Introduction	of refrigeration		
		Accessorie	s		
	8.	1.25.1	Muffler		
	8.	1.25.2	Moisture Indicator		
	8.	1.25.3	Heat Exchanger		
	8.	1.25.4	Oil separator		
	8.	1.25.5	Accumulator		
	8.	1.25.6	Sight glass	<u> </u>	
	8.	1.25.7	Vibration Absorber		
	8.	1.25.8	King valve		
				<u> </u>	



		8.1.25.9	Relief valve		
		8.1.25.10	Water regulating valve		
		(p	ressure type)	·	
		8.1.25.11	Oil pressure control switch	į	
		8.1.25.12	Liquid Receiver	<u> </u>	j
!		8.1.26 Introduc	tion and use of insulating	 	
		materials			
		8.1.27 Principle	e and working of package		
		type uni	t	ļ	
	8.	2DC Inverter Ai	r Conditioner		ļ
		8.2.1 Introduct		1	
		8.2.2 Principle	and working of DC Invertor		
		* -	Conditioner		
		8.2.3 Accesso			
	AC	8.2.4 Service a	nd Installation of DC Invertor		
9.	TECH	HNICAL MATHE	MATICS		
	9.1.	Introduction		10	
		Whole numbe	rs		
		9.1.1. Addition	and subtraction		
		9.1.2. Multiplio	ation and division		
	9.2.	Decimal Fract	ions		
		9.2.1. Addition	, subtraction		
		9.2.2. Multiplic	ation, division		
	9.3.	Conversion o	f Inch to Metric System		
		9.3.1. Equivale	ent of one inch in mm		
!		9.3.2. Convers	sion of dimensions		
	9.4.	Percentages			
		9.4.1. Meaning	g of percentage		
		9.4.2. Changir	ng numbers to percents		
		9.4.3. Changir	ng percents to decimal and		
L					

common fractions

9.5. Fractions

- 9.5.1. Addition, subtraction of common fractions
- 9.5.2. Proper fractions, improper fractions and mixed numbers
- 9.5.3. Multiplication and division of fractions

9.6. Decimal System of Measurement

- 9.6.1. Meter, gram, liter
- 9.6.2. Multiples and parts of units

9.7. Transposition of Equations

- 9.7.1. Exchangeable sides of a scale
- 9.7.2. Addition, Subtraction

9.8. Transposition of Formula

- 9.8.1. Exercise with simple already known formula
- 9.8.2. Multiplication and division

9.9. Magnitudes of Current and Voltage

9.9.1. Units and subunits of current, resistance and voltage

MA kA A mA μA

M Ω K Ω Ω m Ω $\mu\Omega$

MV KV V mV μ V

9.10. Ohm's Law

Calculation of current, voltage and resistance

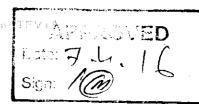
$$I = \frac{V}{R} \qquad , \qquad V = I \times R$$

$$R = \frac{V}{I}$$

9.11. Resistance of a Wire

9.11.1. Calculation of R, I, A by applying formula:

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10	0.4. Combin	nation of Different Circuits		
	10.3.3.	Tube light circuit		
	10.3.2.	Two-Way Switch Circuit		
	10.3.1.	Single Pole Switch Circuit		
10	0.3. Circuit			
	10.2.2.	Refrigeration symbol		
	-	Electrical Symbol		
10).2. Symbol	s		
	10.1.3.	Lettering exercises		
	10.1.2.	Drawing instruments		
	10.1.1.	Kinds of lines		
1		ction to Technical Drawing	10	
10. Te	echnical Dra	wing		
		$1/R = 1/R_{1+} 1/R_{2+} 1/R_{3} + 1/R_{n}$		
	9.13.2.	$ = _{1} + _{2} + _{3} + \dots _{n}$		
:	9.13.1.	$\bigvee = \bigvee_1 = \bigvee_2 = \bigvee_3 = \dots \bigvee_n$	·	
9.1	13. Parallel			
	9.12.3.	$R_T = R_1 + R_2 + R_3 + \dots R_n$		
		$V_T = V_1 + V_2 + V_3 + \dots V_n$		
	9.12.1.	$I_T = I_1 = I_2 = I_3 = \dots I_n$		
9.1	12. Series C	onnection		
	R =			
	ρ			



LIST OF PRACTICALS

- Use of hand tools & Safety precautions
- Use of cutting tools, chisels, hand share, fillers, Drills
- 3. Process of filling (Cuts and shape)
- 4. Cutting and Nocher of Pipe
- 5. Procedure of Drilling
- 6. Bending Tools
- 7. Use of bending Machine and rolling machine
- 8. Use of Hammers and Mallets
- 9. Pipe Fitting cutting and threading
- 10. Use of tube cutter, pipe cutter and wire cutters
- 11. Use of Flaring tools, swaging tools and bending tools
- 12. Arc & gas welding
- 13. Joining of Copper Tubes of Equals & unequal sizes with gas welding
- 14. Basic Electricity
- 15. Connection of single pole switch with one lamp
- 16. Series Circuit
- 17. Parallel Circuit
- 18. Series and Parallel Circuit
- 19. Series and Parallel Test Board Circuit
- 20. Tube Light Connection
- 21. Use of Volt, Amp and Watt Metter
- 22. Use of Multi meter
- 23. Use of Clump on meter
- 24. Transformer and Capacitor
- 25. Use of Transformer and measuring of output
- 26. Checking of capacitor
- 27. Checking of Carbon Resistance
- 28. Checking of Diode
- 29. Checking of Semi Conductor
- 30. Checking of Transistor
- 31. Checking of DC Supply
- 32. Introduction of Brass Fitting

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- 33. Introduction of Copper Fitting and Copper Pipe Sizing
- 34. Flaring of Tube
- 35. Swaging of Tube
- 36. Bending of Tube
- 37. Cutting of Capillary Tube and Sizing
- 38. Compressor
- 39. Opening of Sealed Type Compressor
- 40. Identification of Compressor Parts (All Types)
- 41. Overhauling and Assembling of Reciprocating Compressors (Sealed, Open Type, Semi Sealed)
- 42. Over hauling and assembling of Rotary compressor
- 43. Over hauling and assembling of screw type compressor
- 44. Introduction of centrifugal compressor
- 45. Air Gap adjustment / Rotor and stator
- 46. Checking of terminals (compressor & motors)
- 47. Relays
- 48. Identification of current relay and its checking
- 49. Checking of Electronic relay
- 50. Checking of Hot wire relay
- 51. Checking of Potential relay
- 52. Overload
- 53. Identification of Overload and its checking
- 54. Checking of thermostat
- 55. Pressure switches
- 56. Identification of pressure switches and it's checking
- 57. Electric wiring of single and double door refrigerator
- 58. Servicing of Air cooled condenser and water cooled condenser
- 59. Servicing of Evaporator
- 60. Installation of Air cooled condenser
- 61. Installation of Evaporator
- 62. Electric Wiring of Water Cooler
- 63. Electric Wiring of Deep Freezer
- 64. Electric Wiring of Non Frost Refrigerator
- 65. Electric Wiring of Window AC

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- 66. Electric Wiring of Split AC
- 67. Installation of Window AC
- 68. Installation of Split AC
- 69. Lubricants and its types
- 70. Oil Charging
- 71. Use of Single compound gauge and gauge manifold
- 72. Vacuuming of all types of units
- 73. Leak Testing of refrigerator
- 74. Leak Testing of Window AC
- 75. Gas charging of Refrigerator
- 76. Gas charging of Deep Freezer
- 77. Gas charging of window AC
- 78. Gas charging of split AC
- 79. Recovery of Refrigerant from a Unit
- 80. Reclaiming of Refrigerant
- 81. Recycling of Refrigerant
- 82. Retrofitting
- 83. Introduction of ducts and its installation
- 84. Installation and introduction air filters
- 85. Troubleshooting of Refrigerator
- 86. Troubleshooting of Window AC
- 87. Troubleshooting of Split AC
- 88. Introduction of DC Invertor AC
- 89. Principle and working of DC Invertor Type Air Conditioner
- 90. Service and Installation of DC Invertor AC
- 91. Troubleshooting of Non Frost Refrigerator
- 92. Troubleshooting of Deep Freezer
- 93. Introduction of sling Psychrometer
- 94. Use of Sling Psychrometer
- 95. Introduction of heat load
- 96. Pump Down the system
- 97. Compressor Efficiency
- 98. Identification and use of defrosting timer
- 99. Use of tachometer



- 100. Introduction of valves, Solenoid valve, HEV, service valve
- 101. Introduction of refrigeration accessories
- 102. Mufflers
- 103. Moisture Indicator
- 104. Heat Exchanger
- 105. Oil Separator
- 106. Accumulator
- 107. Sight Glass
- 108. Vibration Absorber
- 109. King Valve
- 110. Relief Valve
- 111. Oil Pressure Control
- 112. Liquid Receiver
- 113. Introduction & Use of insulating material
- 114. Introduction and use of heating method
- 115. Filling of daily log, monthly, annual log sheets
- 116. Maintenance
- 117. Types of maintenance
- 118. Proactive
- 119. Periodic
- 120. Breakdown
- 121. Trouble shooting of split Air Conditioner (DC inverter)

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122. Gas charging of split Air Conditioner (DC inverter)

SCHEME OF STUDIES

I.T. Fundamentals

S.No	Main Topics	Theory Hours	Practical Hours	Total Hours
1.	Introduction to Computers	2	6	8
2.	Typing - Microsoft Word	4	14	18
3.	Internet & Electronic Mail	2	12	14
	Total	8	32	40

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DETAIL OF COURSE CONTENTS I.T Fundamentals

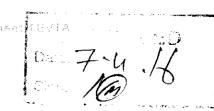
S. No		Detail of Topics	Theory Hours	Practical Hours
1	Introd	uction to Computers	2	6
	1.1	What is a computer- Definition, functions and general features?		
	1.2	What is Hardware – 1.2.1 Computer parts and units 1.2.1.1 Input Unit - Keyboard, Mouse etc. 1.2.1.2 Central Processing Unit 1.2.1.3 Output Unit		
	1.3	What is Software – 1.3.1 Electronic Parts of a Pc it is 1.3.1.1 Software and Its types 1.3.1.2 System Software, Application software and its functions		
	1.4	 Working with windows Operating System 1.4.1 How does windows desktops work? 1.4.2 Setting desktop, background and wall papers etc. 1.4.3 Viewing directories – List of files and folders different styles. 		
	1.5	What are the Icons, Shortcuts and other graphic, 1.5.1 How to see computer contents on different drives etc. 1.5.2		
2	Typir	g and Word processing (MS Word)	4	14
	2.1	Proper way of typing correct and speedy - getting familiar with the keys		
	2.2	Where to type in computer? How to save a file? How to get it back? Where to find your saved work?		
	2.3	Formatting in MS Word Bold, Italic, page setup, setting shades and colors.		
	2.4	Working with saved work, opening and moving files.		1
	2.5	How to get it printed?		

3	Ema	iling and Internet Surfing	2	12
	3.1	How to go to Internet, what is required for an internet connection etc.		:
	3.2	How to use email? How to search on web? Etc		
	3.3	How to make new email account, login and logout an email account etc.?		
	3.4	Downloading and uploading attachments etc.		
		Total	8	32

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LIST OF PRACTICALS I.T Fundamentals

S. No.	Name of Practical
1.	Turn On/Off and setting of power supply
2.	Accessing The Desktop
3.	Using of Icons and Shortcuts
4.	Setting / customizing the desktop
5.	Viewing the contents of computer – Directory
6.	Setting the view of a folder
7.	Copying, Deleting and Moving Files in a folder
8.	Working with different Applications
9.	Opening MS Word for typing
10.	First lesson of Typing A S D F
11.	Second Lesson of typing J K L ;
12.	Third Lesson U I O P
13.	Fourth Lesson R E W Q
14.	Fifth Lesson N M , .
15.	Sixth Lesson V C X Z
16.	Seventh Lesson All letter using R index Finger
17.	Eighth Lesson All letter using L index Finger
18.	Formatting in MS Word Bold, Italic etc.
19.	Page Setting/ Page Layout
20.	Using Internet
21.	Opening Email, making new account
22.	Sending Receiving Emails
23.	Downloading and uploading attachments etc.



SCHEME OF STUDIES Functional English

S.No	Main Topics	Theory Hours	Practical Hours	Total Hours
1.	Use of past indefinite tense	2	6	8
2.	Use of 'was' 'were' ' questions and negatives	3	6	8
3.	Explaining a situations/ analysis	2	6	8
4.	Communication in writing	2	6	8
5.	Comprehension	1	6	7
6.	Application/ C.V.	1	6	7
7.	Dialogues	1	9	10
8.	Understand vocabulary	1	3	4
9.	Writing complaints/ answers to complaints	1	9	10
10.	Interviews	2	7	10
	Total	16	64	80

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DETAIL OF COURSE CONTENTS Functional English

No	Detail of Topics	Theory Hours	Practica Hours
1	Use of past indefinite tense 1.1 Describing past events	2	6
2	Use of 'was' 'were' ' questions and negatives	2	6
3	Explaining a situations/ analysis 3.1 Making a plan 3.2 Visiting factory area 3.3 Giving justifications	2	6
4	Communication in writing 4.1 Asking for list of stationery items 4.2 Submitting report of performance of team of technicians 4.3 Submitting joining report	2	6
5	Comprehension: practice sets	2	6
6	Job application/C.V.	1	6
7	Dialogues	1	9
8	Understand vocabulary	1	3
9	Writing complaints/ answers to complaints	1	9
10	Interviews	2	7
 	Total	16	64

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LIST OF PRACTICALS Functional English

S. No.	Practical
1.	Group discussion
2.	Interviews
3.	Role play

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LIST OF LABS

HVACR

- Basic Lab / Workshop
- Electric Lab / Workshop
- HVACR Lab / Workshop

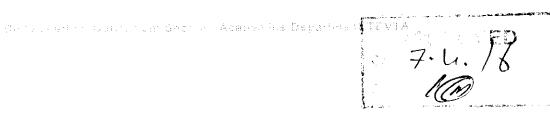
I.T Fundamentals

Computer Lab

LIST OF TOOLS & EQUIPMENT'S (For a Class of 25 Students)

Name of Trade	HVACR
Duration of Course	6 - Months Course

S. No.	Name of Tools & Equipment	Quantity
1	Absolute Vacuum Pump (2 cfm)	01 N o.
2	Absorption Refrigeration Trainer	01 No.
3	Adjustable Wrench 8", 12"	10 Each
4	Air Conditioner Split 01 TR	01 No.
5	Air Conditioner Split 02 TR (Heating & Cooling)	01 No.
6	DC Invertor Air Conditioner Split Type 02 TR	01 N o.
7	Air Conditioners Fan Motor (Window)	05 Nos.
8	Air Velocity Meters	02 Nos.
9	Air-Conditioner (Window Type) 1.5 TR	02 Nos.
10	Allen Key Set (mm & Standard Size)	05 Each
11	Arc Welding Plant with Equipment	01 N o.
12	Automatic Expansion Valve	05 Nos.
13	Automobile Air Conditioning Trainer	01 No.
14	Bench Vice	25 Nos.
15	Capacitor Analyzer With Tester	01 No.
16	Capillary Tube Cleaner	01 No.
17	Center Punch	5 Nos.
18	Chisels	05 Nos.
19	Clamp On Ammeter	05 Nos.
20	Combination Plier 8"	25 Nos.



21	Compression Refrigeration System Trainer/Domestic Refrigeration Trainer	01 No.
22	Compression System Trainer for Air Conditioning	01 No.
23	Compressor 1 TR Reciprocating & Rotary	02 Each
24	Compressor Test Cord	05 Nos.
25	Condenser 1/4 HP for Refrigerators	05 Nos.
26	Cylinder Of Nitrogen Gas with Pressure regulator	02 Nos.
27	Deep Freezer 10 Cubic ft.	01 No.
28	Digital Thermometers	05 Nos.
29	Dividers	05 Nos.
30	Drill Bit Set (Masonry)	10 Sets
31	Drill Machine (Hammering Type)	02 Nos.
32	Drills Bits (Set) (Metal)	10 Sets
33	Electric Dust Blower	02 Nos.
34	Electric Hand Drill Machine	02 Nos.
35	Evaporator ¼ HP for Refrigerators	05 Nos.
36	Fan motor split AC indoor	05 Nos.
37	Fan motor split AC outdoor	05 Nos.
38	Files (Flat)	30 Nos.
39	Files (Half Round , Round, Tri-Angle & Square)	05 Each
40	Filler Gauge 10 Blades	5 Nos.
41	Filler Gauge 13 Blades	5 Nos.
42	Fins Straightening Comb	05 Nos.
43	Fire Fighting System	01 No.
44	Flaring Tools Set	10 Nos.
45	Flat Screw Driver 6", 8", 10"	25 Each.

46	Gas Charging Adopter	05 Nos.
47	Gas Charging Station	01 Nos.
48	Gauge Manifold	05 Nos.
49	Electric Grinder (Hand)	02 Nos.
50	Electric Grinder (Pedestal)	1 No.
51	Hack Saw Frame	05 Nos.
52	Hammer (Cross Peen, Straight Peen, Ball Peen)	02 Each
53	Hammers (500 Grams)	10 N os.
54	Hermetic Compressor Opener	01 No.
55	Hollow Punch Set	05 Nos.
56	Humidistat (Digital)	01 N o.
57	Leak Detectors; Electronic, Halide Torch	02 Each
58	Electric Line Tester (0-500 V)	25 Nos.
59	Liquid Receiver (Horizontal, Vertical)	01Each
60	Long Nose Plier 6"	25 Nos.
61	Magger (Insulation Tester)	01 No.
62	Mallet (Wooden, Rubber)	5 Each
63	Measuring Tapes (5 m)	05 Nos.
64	Micrometer	5 Nos.
65	Micron Pressure Gauges	01 N o.
66	Multi Meter	05 N o's
67	Number Punch (10 mm, 6 mm)	2 Sets
68	Oil Separator	01 No.
69	Oxy-Acetylene Cylinder	02 Nos.
70	Panel Mounted Amp Meters And Volt Meter (0 - 500 V) (0 - 30 Amp)	05 Each

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71	Phillips Screw Driver 6", 8", 10"	25 Each
72	Piercing Valve	05 Nos.
73	Pinch Off Tool (Plier)	02 Nos.
74	Pipe Cutters (G.I Pipe Cutter)	05 Nos.
75	Pipe Vice	02 Nos.
76	Adjustable Pipe Wrench 10", 12", 18"	02 Each
77	Pressure Gauge (High & Compound)	05 Each
78	Pulley Pullers	02 Nos.
79	Ratchet Wrench	05 Nos.
80	Reamers (For Copper Tubing)	10 Nos.
81	Reciprocating Compressor ¼ HP, 1/5 HP for Refrigeration	02 Each
82	Refrigerant Recovery Unit	01 No.
83	Refrigerators Direct Cool, No Frost, 12 Cubic ft.	01 Each
84	Ring Spanner Set (mm & Inches)	05 Each
85	Riveting Gun	02 Nos.
86	Scissors 6"	05 Nos.
87	Screw & Scroll Type Compressor	01 Each
88	Screw Drivers (Set)	25 Nos.
89	Screw Extractors	02 Set
90	Scriber	5 Nos.
91	Side Cutting Plier 6"	25 Nos.
92	Sight Glass	02 Nos.
93	Sling Psychrometer	02 Nos.
94	Snipers	05 Nos.
95	Socket Spanner Set (mm & Inches)	05 Each

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96	Soldering Iron 100 W	05 Nos.
97	Solenoid Valve (2 way & 4 way)	05 Each
98	Spanners Set Double End Type (mm & Inches Type)	05 Each
99	Sprit Level	06 Nos.
100	Steel Rule (12")	25 Nos.
101	Swaging Tools Set (Hammering Type)	10 Sets
102	Taps, Dies And Reamers Set	03 Each
103	Tachometer	02 Nos.
104	Thermostatic Expansion Valve	5 Nos.
105	Three Phase Induction Motor	01 No.
106	Try Square (8")	25 Nos.
107	Tube Benders (Pulley Type & Spring Type)	05 Each.
108	Tube Cutter (Miniature & Large)	10 Each
109	Vernier Calipers	05 Nos.
110	Water Cooler 60 Gallon	01 No.
111	Water Dispenser	01 No.
112	Welding Set Equipment (with Regulator, Pipes, Nozzles & Back Fire Arrester)	01 Set
113	Wire Brushes	05 Nos.
	<u> </u>	

LIST OF FURNITURE

S.No	Name of Articles	Quantity
1.	Working bench	20 No's
2.	Stool	20 No's
3.	Tabulate chairs	20 No's
4.	Instructor Table	01 No.
5.	Instructor Chair Arm Legs	02 Nos.
6.	Office Chain with Arms	02 Nos.
7.	Office Table	1 No.
8.	Steel / Wooden Almirah (Cupboard)	3 Nos.

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COMPUTER LAB

S. No.	Tools / Equipment	Quantity
1.	Desktop computer (Specifications as per notification issued by MIS Section, TEVTA)	26 (1 for each student & 1 for the teacher)
2.	Printer (Laser)	01
3.	Scanner	01
4.	Internet Connection (At least 1 MB speed)	01
5.	UPS 10 KVA	01
6.	Air Conditioner 1 ½ Ton	02
7.	Multimedia Projector	01

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CONSUMABLE MATERIALS

<u>HVACR</u>

S.No	Name of item	For 1 trainee	For 25 trainees
1.	MS flate 1/4 inch	4 inch	8.33 ft
2.	Soft copper tube 1/4 inch	8 inch	16.66 ft
3.	Soft copper tube 3/8 inch	6 inch	12.5 ft
4.	Capillary tube 0.036 inch	4 inch	8.33 ft
5.	Oxygen gas		2 cylinder refill
6.	Accitileen gas		1 cylinder refill
7.	Nitrogen gas		1cylinder refill
8.	Soldering rod		250 gram
9.	Brazing rod		250 gram
10.	Welding flux		250 gram
11.	PVC wire 3/29		1 coil
12.	PVC tap		6 no
13.	Fuse 6 Amp		12 no
14.	Single pole switch		12 no
15.	Two pin socket		12 no
16.	Lamp Holder		12 no
17.	Electric board 8x6		12 no
18.	Tube Rod 40 w		5
19.	Choke 40w		5
20.	Starter		5
21.	Connector		10
22.	Voltmeter		5
23.	Ampmeter		5
24.	Watt meter		5
25.	Flexible wire 40/76		1 coil
26.	Bulb 60 w		12
27.	Bulb refrigerator		12
28.	Bulb deep freezer		12
29.	Indication light (red,green)		12
30.	Refrigerator bulb holder		5
31.	Deep freezer bulb holder		5
32.	Door switch		5
33.	Double door switch		5
34.	Female thembols		12 dozen
35.	Current relay(non capacitor)		5
36.	Current relay(capacitor type)		5
37.	Potentional relay		5
38.	PTC relay(electronics)		5
39.	Overload		5
40.	Thermostat (refrigerator)		5
41.	Thermostat(AC)		5
42.	Selector switch(AC)		2
43.	Defrost timer		5
44.	Defrost heater		2

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45.	Defrost termination switch + fuse		2
46.	Defrost fan motor		1
47.	Fan capacitor 5 micro farad		2
48.	Running capacitor 50 micro farad		5
49.	Starting capacitor 80-110 micro farad		54 liter
50.	Compressor oil		18.75 kg
51.	Refrigerator R 134 A	750 gram	75 kg
52.	Refrigerator R 22	3 kg	100 no
53.	Filter drier	4	1
54.	Drill bit set		5
55.	PCB kit remote type (split AC)		5
56.	Gas kit sheet	6 inch	12.5 foot
57.	Door gas kit refrigerator type	6 inch	12.5 foot
58.	Deep freezer		5

Functional English

S. No.	ltem	Quantity
1.	Stationary	As per requirement_
2.	Board Markers	As per requirement

I.T Fundamentals

S. No.	ltem	Quantity
1.	Printing Paper	As per requirement
2.	Printer Toner	As per requirement

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EMPLOYABILITY OF THE PASS-OUTS

The pass outs of this course may find job / employment opportunities in the following sectors / areas: -

- 1 Manufacturing Industry of Refrigeration and Air conditioning equipment.
- Service providing companies for the installation, operation, repairing and maintenance of Refrigeration and Air Conditioning systems.
- 3 Sale centers of Refrigeration & Air Conditioning Equipment/Parts
- 4 Private business

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REFERENCE BOOKS

1. Modern Refrigeration & Air Conditioning

Ву

Athous Tranquest And Good Heart

2. Principles of Refrigeration

Ву

R.J Dossat

3. Refrigeration & Air Conditioning Practice

Ву

Billy C. Langelly

4. Trane Air Conditioning Manual

Ву

Trane Company USA

- 5. TTP 91 By Development Cell
- 6. TTP 92 By Development Cell
- 7. TTP 93 By Development Cell
- 8. TTP 94 By Development Cell
- 9. TTP 95 By Development Cell

Functional English

- 1. High School English Grammar By Wren & Martin
- 2. Oxford English Grammar

I.T Fundamentals

- Introduction to Computer by Peter Norton
- 2007 Microsoft® Office System Step by Step by Joyce Cox, Steve Lambert and Curtis Frye
- 3. Internet and E-mail with Windows 7 by Studio Visual Steps

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MINIMUM QUALIFICATION OF INSTRUCTOR

HVACR

DAE in Refrigeration & Air Conditioning Technology with two years experience in the relevant field

OR

Two Years certificate of HVACR (G-II Level) with six years experience in the relevant field.

Functional English

M.A (English)

I.T Fundamentals

> DAE CIT/ BCS from HEC recognized university

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LIST OF TRADE RELATED JARGON

Ambient Temperature	کسی بھی مشین کے اردگرد کا درجہ حرارت	Ventilation	ہوا کی آمد و رُفت کا اِنتظام
Duct	ہوا کے گزارنے کا الہ	Calibration	تَعيُّن كا طَريقَہ كار
Scriber	نشان لگانے والا اوزار	Caliper	پیمانش کا آلہ
Knurling	کهردرا پن 	Prick punch	چہوٹا سوراخ کرنے کا آلہ
Sledge	ایک قسم کا بڑا بتہوڑا	Thermal	حرارت سے متعلق
Fusion	پِگهلابَتْ کا عمل	Vapor	بُخارات
Conduction	ايصاليت	Emit	خارج کرنا
Compression	نباو	Sensible heat	حرارت حسى
Latent heat	مَخفي حَرارَت	Specific heat	حرارَت نُوعى
Sublimation	ٹھوس کا مانع میں نبدیل بووے بغیر بخارات میں تبدیل ہو جانا	BTU	حرارت کی اکائی برٹش تهرمل یونٹ
СНИ	حرارت کی اکانی سینٹی گریڈ بیٹ یونٹ	AHU	ايئر بينڈلنگ يونٹ
Convection	مائع اور گیسوں میں خرارت کا انتقال	Radiation	اشعاع حرارت
Ton of refrigeration	ٹھنڈک کی اکائی	Lubrication	چکنائی
Condensation	عمل تُكثيف	Evaporation	بخارات بنانے کا عمل
Expansion	پھیلانا۔ سپرے کرنا	Thermostat	درجہ حرارت کو کنٹرول کرنے والا الہ
Frosting	سردی سے جَمنے والا	Split	حصّے کُرنا
Psychrometer	هوا كى خصوصيات معلوم كرنے والا الم	Enthalpy	هوا میں حرارت کی کل مقدار
Absorption		Refrigerant	مقدار ٹھنڈک پیدا کرنے والا محلول
Thermal	حرارت سے متعلق	Axial	محورى
Muffler	آواز روکنے والا آلہ	Capillary Tube	باریک قطر والی تانیے کی نالی
Dehydrater	نمی کو خشک کرنے والا آلہ	Brine	پانی اور نمک کا محلول
VRF	ويرى ايبل ريفريجرنت فلو	Boiler	پانی کو بھاپ میں تبدیل کرنے کی مشین

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Vibration	تهرتهرا بث	Viscosity	گاڑ ھاپن
Vacuum/ evacuation	ہوا کو خارج کرنے کا عمل	choke	بند بونا
FCU	فین کو انل یو نث	Energy	تواناني

interval of the control of the management of the Copper

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Curriculum Revision Committee

1. Muhammad Farooq, Sr. Instructor, GSPCT Convener

2. Muhammad Haroon, Sr. Instructor, GCT Railway Road, Lahore Member

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